



भारतीय मानक ब्यूरो

BUREAU OF INDIAN STANDARDS

(उपभोक्ता मामले, खाद्य और सार्वजनिक वितरण मंत्रालय)  
भारत सरकार  
(Ministry of Consumer Affairs, Food & Public Distribution)  
Government of India

पश्चिम क्षेत्रीय कार्यालय : 'मानकालय', ई-9, रोड नं.8,  
एमआईडीसी, अंधेरी (पूर्व), मुंबई - 400 093.  
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**SPEED POST**

Our Ref :MUBO-1/CM/L-7700119110

3 May 2017

Subject: Grant of BIS Certification Marks Licence No. CM/L-7700119110 as per IS 2266 : 2002

BHARAT WIRE ROPES LTD,  
PLOT NO.4 MIDC,  
CHALISGAON INDUSTRIAL AREA,  
VILLAGE KHADAKI, CHALISGAON  
Distt : Jalgaon 424 101.  
Maharashtra

Dear Sirs,

With reference to your application, we are pleased to inform you that it has been decided to grant you a licence to use the Standard Mark in respect of the following:

Product: **Steel Wire Ropes for General Engineering Purposes - Specification**

IS No : **IS 2266 : 2002**

**Type/Size/Grade/Variety covered under licence :**

Size 8 mm to 52mm, Round, Grade upto 1960, Steel Core (IWRC & WSC) Galvanized

2. The number assigned to this licence is CM/L- 7700119110 which has been made operative from 02/05/2017 and is valid upto 01/05/2018. The licence number should invariably be referred to in your future correspondence.

3. According to sub-regulation (2) of Regulation 6 of Bureau of Indian Standards (Certification) Regulation, 1988, the licence fee of Rs 1000/- and the marking fee of Rs. 46000.00as stipulated in the Second Schedule of this licence is payable by you with effect from 02/05/2017 for the period of validity of the licence. Service tax as applicable shall also be charged.

4. Minimum marking fee stipulated therein is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. Our Receipt No. 7723318 dated 03/05/2017 for Rs. 54050.00for the licence fee (Rs.1000/-) and the minimum marking enclosed.

5. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.



उत्पाद प्रमाणन / Product Certification



हालमार्क / Hall Mark



ईको मार्क / Eco Mark



पद्धति प्रमाणन / System Certification

मुख्यालय : मानक भवन, 9 बहादुर शाह जफर मार्ग, नई दिल्ली 110 002

Headquarters : Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110 002.

6. With a view to streamlining the reporting of quantity marked, calculation and collections of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal and the production marked during twelve months comprising the last three months of the previous operative year, at the time of second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.

7. The Scheme of Testing and Inspection DOC: STI/2266/5:Dec 2003 which has already been accepted by you vide your letter dated 16/03/2017 will have to be implemented by your organization strictly and control function in your organization. The supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us and whenever this takes place.

8. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions are maintained. Preferred dimensions may be used as far as possible. Kindly get the designs of the stencil/label/rating plate incorporating the Standard Mark approved by us. You will be permitted to commence marking the above mentioned product only after approval by this office.

9. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in hoardings, slides and newspapers only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the letterheads etc. with the Standard Mark will be destroyed/obliterated. The required assurance may please be submitted in the enclosed proforma.

10. You are requested to intimate us the actual date from which you intend to introduce the use of Standard Mark on your product. Our Inspecting Officer may be present in your factory at that time to assist you in adopting the Scheme of Testing and Inspection (STI) and in the maintenance of test records.

11. The Licence is being granted for your factory situated at : PLOT NO.4 MIDC, CHALISGAON INDUSTRIAL AREA, VILLAGE KHADAKI CHALISGAON Jalgaon and the rights and privileges under the licence shall not be exercised by any other firm/company/factory, etc. This licence is not transferable. In the event of shifting of the manufacturing and testing equipment from the licenced premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and address of the new premises is endorsed in the licence.

12. You are requested to intimate to this office the address of your servicing unit where applicable and the name and designation of the person, his telephone and telex number who should be contacted in case of complaints. It is obligatory on your part as a licensee to keep this office informed about changes taking place from time to time in your declared list of servicing units.

13. The licence is under preparation and will be posted to you in due course.

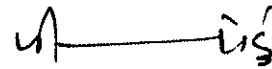
14. You are requested to send us back the enclosed proforma No. CMD/PF615 duly filled in.

15. An instruction sheet containing ' Responsibilities of BIS Licensees' is also enclosed for information / compliance.

Kindly acknowledge receipt of this letter.

Thanking you,

Yours faithfully,



(PAWAN KUMAR KANDOI)  
Sc. E & Head(MUBO-1)

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## RESPONSIBILITIES OF BIS LICENSEES

1. **NOMINATE** responsible person(s) to deal with all matters concerning BIS Certification.
2. **FAMILIARIZE** with the provisions of the BIS Act, Rules and Certification Regulations as amended from time to time
3. **PAY** minimum marking fee in advance; if it is not received in time, your licence may be cancelled.
4. **SUPPLY** one copy each of the up-to-date Indian Standard(s) and the Scheme of Testing and Inspection attached to your licence to all concerned especially to the personnel of Quality Control Department. **DO NOT** reprint Indian Standards. This is not permitted and is a violation of the Copyright Act.
5. **OBTAIN** prior permission of Excise/Bank authorities (where necessary) so that the sample(s) can be made available to BIS as and when necessary. **INFORM** BIS in case of difficulties, if any.
6. **SUBMIT** statement of quantity produced and marked by 31 July and 31 January for the preceding six months.
7. **INFORM BIS IMMEDIATELY** if there are any changes in the name of your organization, status, factory premises, management, process, design and brand names on which you are applying Standard Mark.
8. **APPLY** for renewal (alongwith the licence and fees) one month in advance of the expiry date of the validity period of your licence. No renewal from retrospective effect will be agreed to. While applying full details should be given in "Performance Sheet" enclosed with the application form.
9. **COMPLY** with all instructions of BIS immediately, specially when a licence is cancelled/deferred, /expired; otherwise you will attract legal action (s) as per the Act.
10. **GET** prior approval from BIS of the design, proportions and manner of applying the Standard Mark. **SEEK** assistance of BIS as and when necessary. **INFORM** BIS when you initiate marking for the **FIRST** time.
11. **INFORM** BIS when you stop production, and stop/resume marking. **INDICATE** stock of ISI marked goods at the time of stopping production/markings.
12. **APPLY** Standard Mark only on those varieties and batches/lots of production, which conform to the relevant Indian Standard for which you hold a valid licence.
13. **DO NOT APPLY** Standard Mark on products produced on behalf of other agencies, unless prior permission has been obtained from BIS. **ALSO DO NOT APPLY** Standard Mark on products produced on your behalf by other agencies.
14. **DO NOT APPLY** Standard Mark on material produced prior to grant of licence.
15. **MAINTAIN** records of inspection and testing indicated in the Scheme of Testing and Inspection (STI) attached to your licence.
16. **EXTEND** all possible cooperation to the BIS Inspecting Officer in checking your production line and records, testing in your factory premises and drawal of samples for independent testing.
17. **ARRANGE** the presence of concerned personnel and keys of laboratory, godown, etc (if not available) soon after the arrival of the BIS Inspecting Officer.
18. **GET** test equipment calibrated periodically and maintain records for the same.
19. **INFORM** BIS about all the changes in your Quality Control Department. **SEEK** assistance of BIS in training your testing personnel if necessary.
20. **DO NOT** test the counter sample sealed by the BIS Inspecting Officer without prior permission of BIS.
21. **PACK** the sample(s) drawn by BIS Inspecting Officer properly to avoid damage during transit and **ENSURE** that BIS Inspecting Officer's seal is intact.
22. **DESPATCH** the sample(s) expeditiously to the Laboratory as instructed by the BIS Inspecting Officer with advice to the concerned Regional office/Branch office of BIS. Alternatively hand over the sample to the courier appointed by BIS for transporting the sample.
23. **NOTE** that action may be taken against you in case BIS Inspecting Officer is not able to carry out inspection at the time of his normal visit (see 5, 11,16 and 17).
24. Copy of the STI in force should be available in the laboratory.

- a) Photographic reduction in any size of Figure 1 is permissible ; and  
 b) Preferred dimensions as given in Table 1 be used as far as possible.

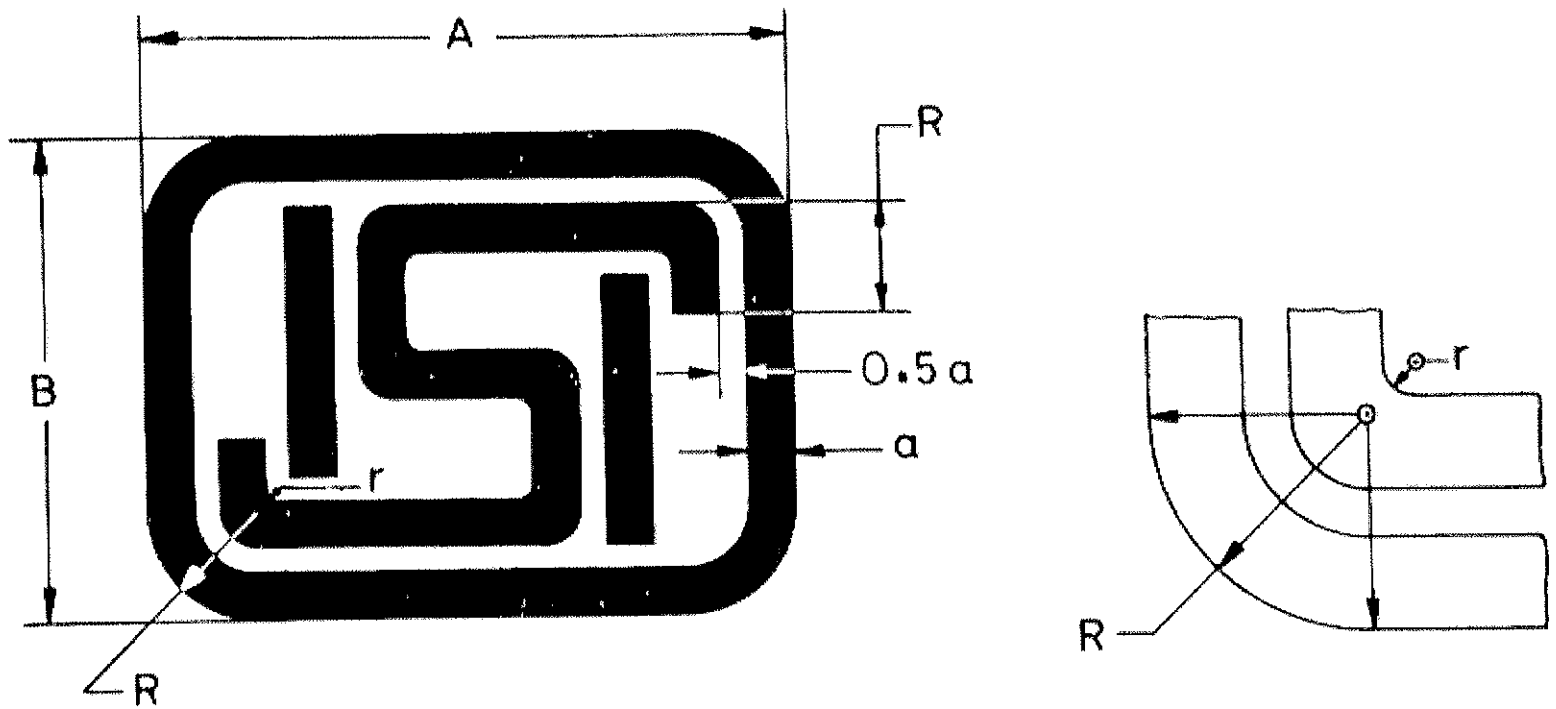


FIG. 1

TABLE 1 PREFERRED DIMENSIONS OF ISI MONOGRAM  
 All dimensions in millimetres

A	B	a	R	r	SIZE OF LETTERS
2.5	1.9	0.2	0.4	-	1.0 mm
5	3.8	0.4	0.8	0.1	1.0 mm
10	7.5	0.7	1.7	0.2	2.0 mm
20	15	1.5	3.3	0.5	3.0 mm
40	30	2.9	6.7	1.0	4.0 mm
80	60	5.9	13.4	1.9	6.0 mm
160	120	11.7	26.7	3.8	10.0 mm
320	240	23.4	53.4	7.6	16.0 mm